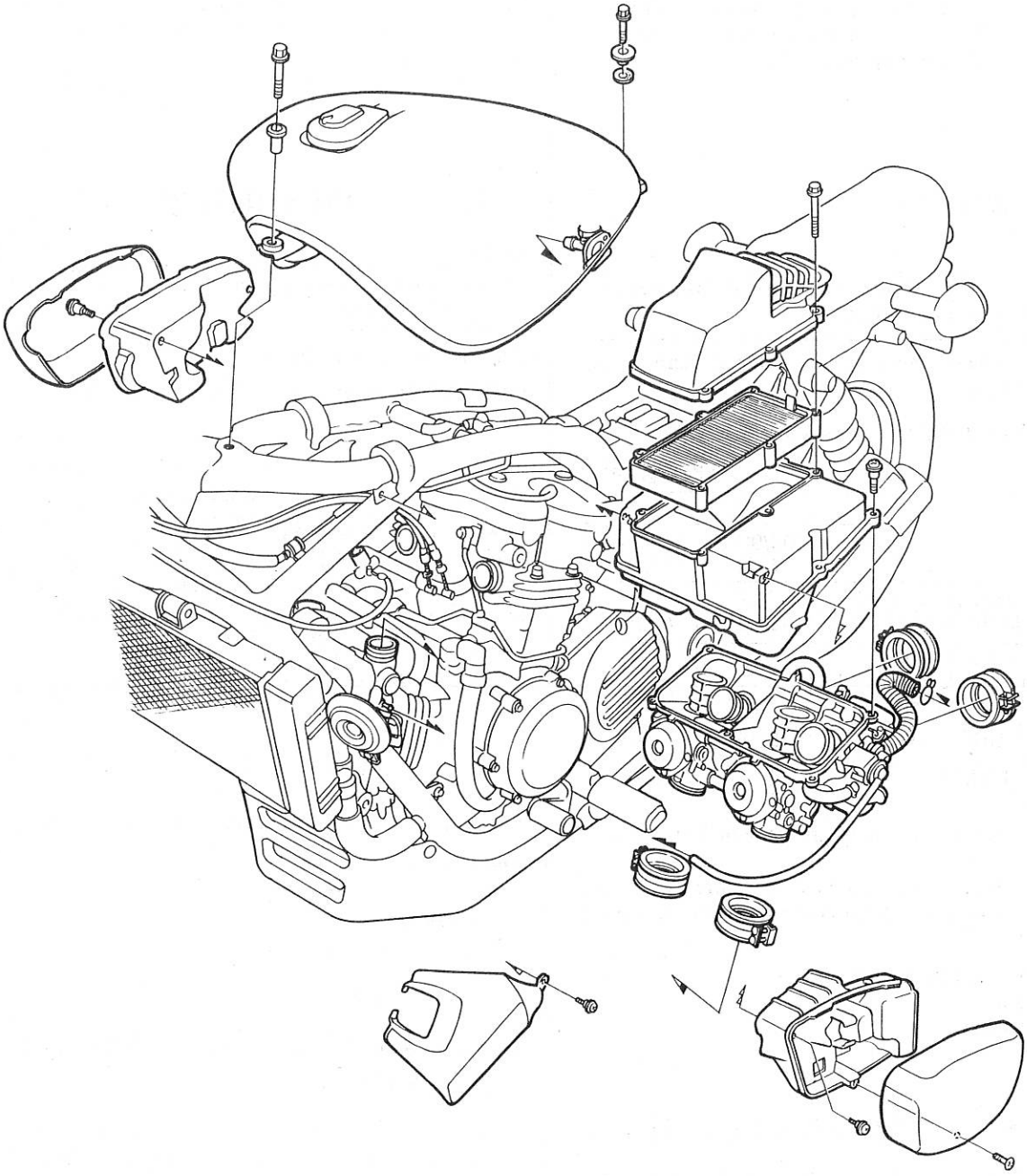


4. FUEL SYSTEM

4. CIRCUIT D'ALIMENTATION

4. SISTEMA DI ALIMENTAZIONE

SERVICE INFORMATION

GENERAL

WARNING

- *Gasoline is extremely flammable and is explosive under certain conditions. Work in a well ventilated area. Do not smoke or allow flames or sparks in the work area.*

CAUTION

- *Do not bend or twist control cables. Damaged control cables will not operate smoothly and will stick or bind.*

- When disassembling fuel system parts, note the locations of the O-rings. Replace them with new ones on reassembly.
- The float bowls have drain screws that can be loosened to drain residual gasoline.
- Refer to section 3 for throttle and choke cable adjustment.

SPECIFICATIONS

ITEM	REAR CARBURETORS	FRONT CARBURETORS
Identification No.	VD-E1B	
Venturi dia	30.0 mm (1.18 in)	
Main jet	#108	#110
Slow jet	#35	
Float level	7.5 mm (0.30 in)	
Idle speed	1,000 ± 100 min^{-1} (rpm)	
Throttle grip free play	2—6 mm (1/8—1/4 in)	
Pilot screw initial opening	2-1/2 turns out	

TOOL

Common

Float level gauge	07401—0010000

TROUBLESHOOTING

Engine cranks but won't start
- No fuel in tank
- No fuel to carburetor
- Engine flooded with fuel
- No spark at plug (ignition system faulty)
- Air cleaner clogged
- Intake air leak
- Improper choke operation
- Improper throttle operation
- Faulty automatic fuel valve vacuum hose
- Faulty automatic fuel valve
- Clogged automatic fuel valve vacuum hose

Hard starting or stalling after starting
- Improper choke operation
- Ignition malfunction
- Faulty carburetor
- Contaminated fuel
- Intake air leak
- Incorrect idle speed
- Incorrect pilot screw adjustment

Lean mixture
- Clogged fuel jets
- Piston stuck closed
- Faulty float valve
- Float level low
- Blocked fuel cap vent
- Clogged fuel strainer screen
- Restricted fuel line
- Intake air leak
- Clogged air vent tube
- Faulty automatic fuel valve
- Faulty automatic fuel valve vacuum hose
- Clogged automatic fuel valve vacuum hose

Rich mixture
- Clogged air jets or cleaner
- Faulty float valve
- Float level too high
- Choke bystarter stuck closed
- Dirty air cleaner
- Worn jetneedle or needle jet

Rough idle
- Faulty ignition system
- Incorrect idle speed
- Incorrect carburetor synchronization
- Faulty carburetor
- Contaminated fuel

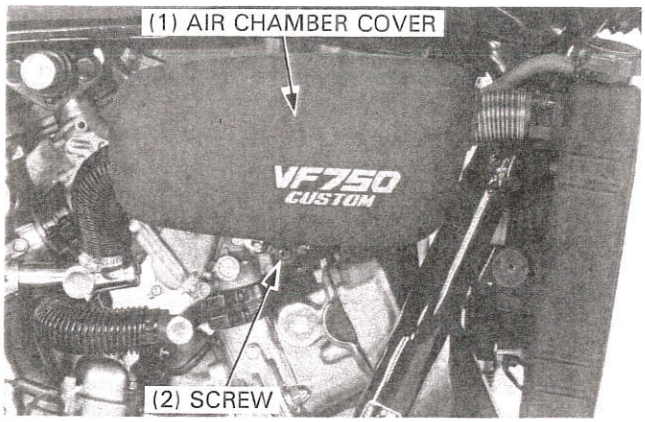
Misfiring during acceleration
- Faulty ignition system
- Lean mixture

Backfiring
- Faulty ignition system
- Lean mixture

Poor performance (driveability) and poor fuel economy
- Clogged fuel system
- Faulty ignition system
- Air cleaner clogged

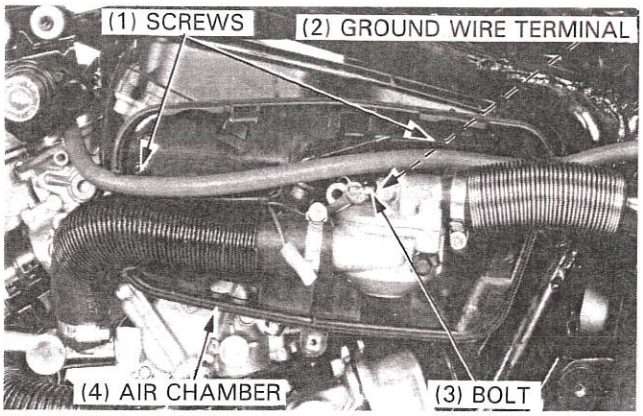
CARBURETOR REMOVAL

Remove the seats and fuel tank (page 4-14).
Remove the right and left air chamber covers.

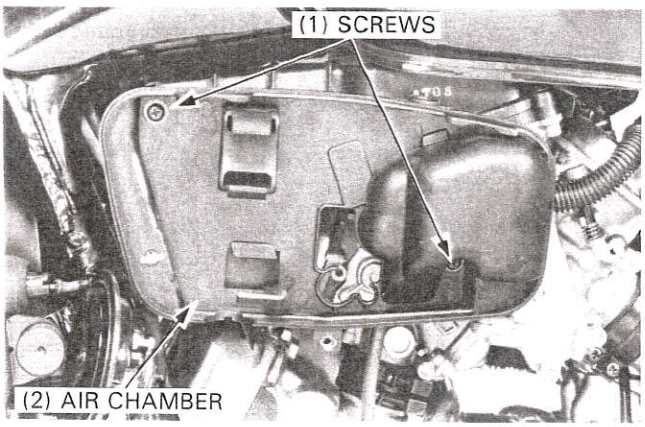


Remove the front left and right side covers.
Remove the air cleaner case cover and element (page 4-13).

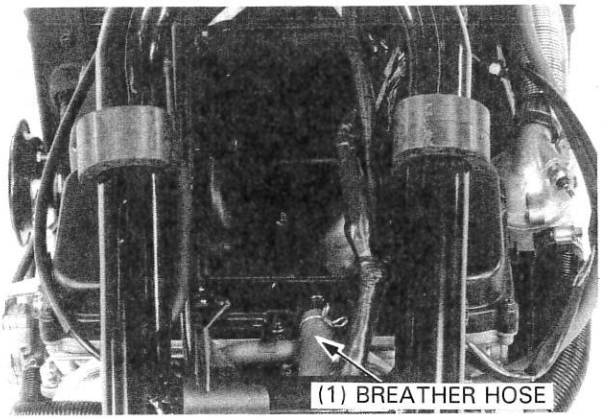
Remove the thermostat mounting bolt and disconnect the ground wire terminal.
Remove the right air chamber and screws.



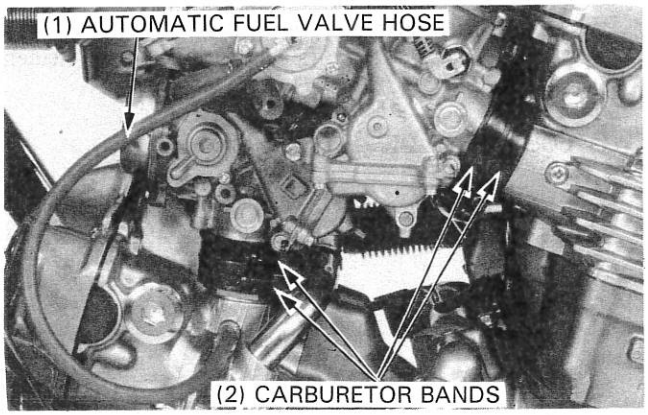
Remove the left air chamber and screws.
Remove the No. 2 spark plug cap.



Remove the air cleaner case (page 4-13).
Disconnect the breather hose from the air cleaner case.



Disconnect the automatic fuel valve tube from the intake manifold.
Loosen the carburetor bands and pull out the carburetor base.

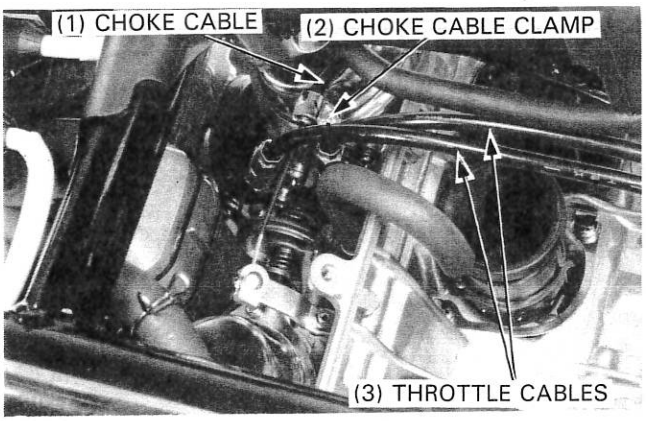


Disconnect the throttle cables from the throttle drum.
Remove the choke cable clamp and disconnect the choke cable.

Remove the carburetors.

NOTE

- Seal the cylinder head intake ports with tape or a clean cloth to keep dirt and debris from entering the intake ports.



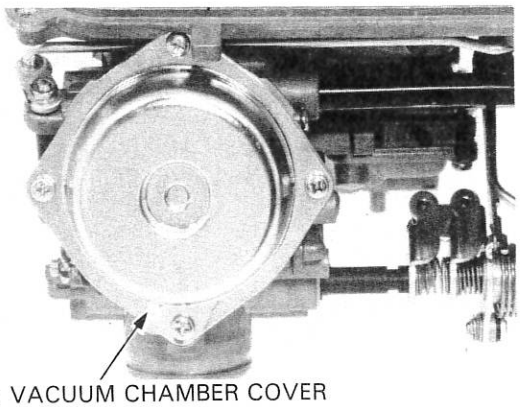
VACUUM CHAMBER

REMOVAL

Remove the four vacuum chamber cover screws and cover.

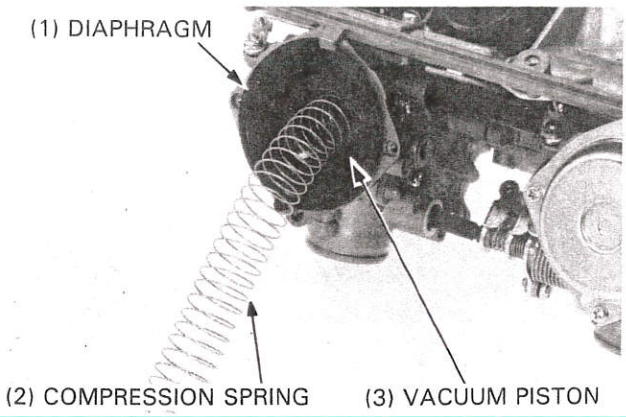
CAUTION

- *Do not interchange vacuum chamber covers, springs, pistons or jet needles between carburetors.*

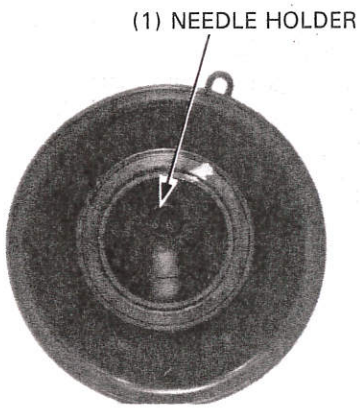


Remove the compression spring, diaphragm and vacuum piston.

Inspect the vacuum piston for wear, nicks, scratches or other damage. Make sure the piston moves up and down freely in the chamber.

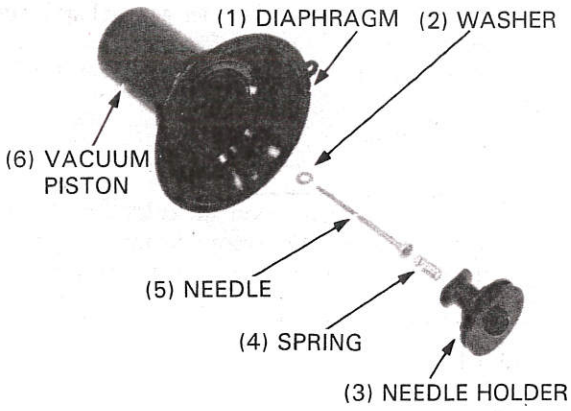


Push the needle holder in and turn it 60 degrees with an 8 mm socket. Then remove the needle holder, spring and needle from the piston.



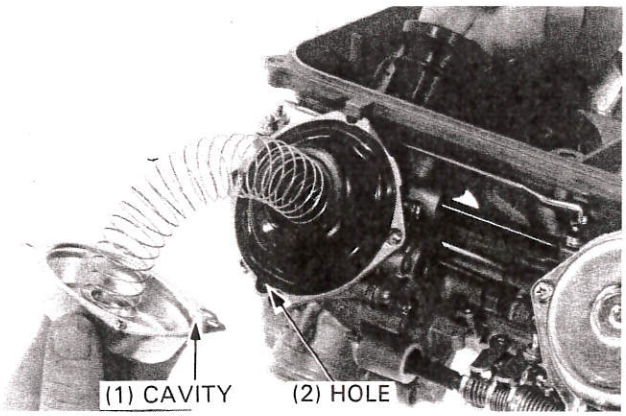
Inspect the needle for excessive wear at the tip and for bending or other damage.

Check the diaphragm for deterioration and tears.



INSTALLATION

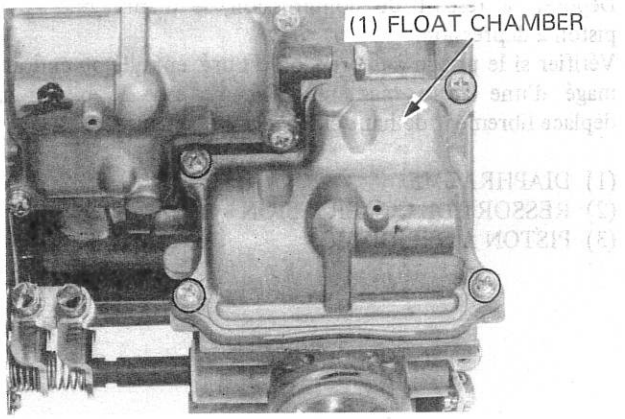
Installation is essentially the reverse of removal but to avoid distorting the diaphragm, install the vacuum piston/diaphragm as follows:
Insert the vacuum piston into the carburetor. Stick your finger into the carburetor bore and hold the vacuum piston in the full throttle pisition, then turn down the diaphragm so its lip fits into the carburetor groove.
Install the chamber cover, aligning its cavity with the hole in the carburetor, and secure with at least two screws before releasing the vacuum piston.



FLOAT CHAMBER

REMOVAL

Remove the four float chamber screws and the float chamber.

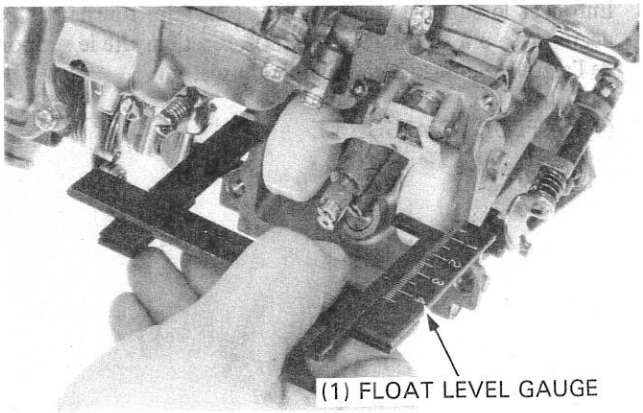


FLOAT LEVEL

Measure the float level with the carburetor inclined 15° – 45° from vertical and the float tang just contacting the float valve.

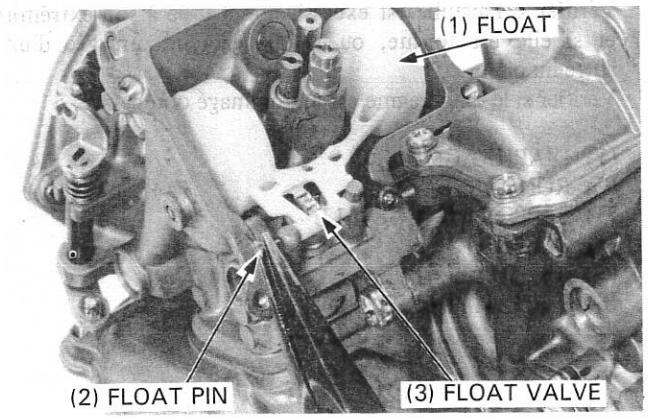
TOOL:
FLOAT LEVEL GAUGE **07401 – 0010000**
SPECIFICATION: **7.5 mm (0.30 in)**

If the float level is not within specifications, replace the float. Recheck the float level.



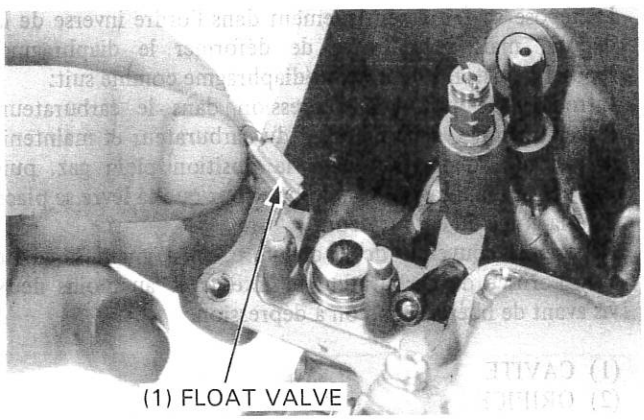
FLOAT AND JETS

Remove the float pin, float and float valve.



Inspect the float valve for grooves and nicks.

Inspect operation of the float valve.

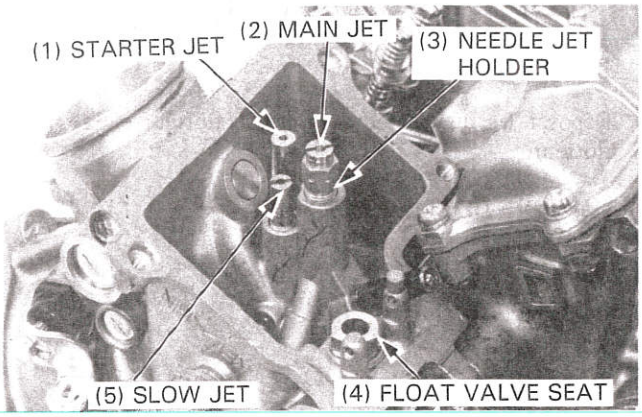


Remove the starter jet, main jet and slow jet.
Remove the float valve seat and filter.
Remove the needle jet holder and needle jet.

CAUTION

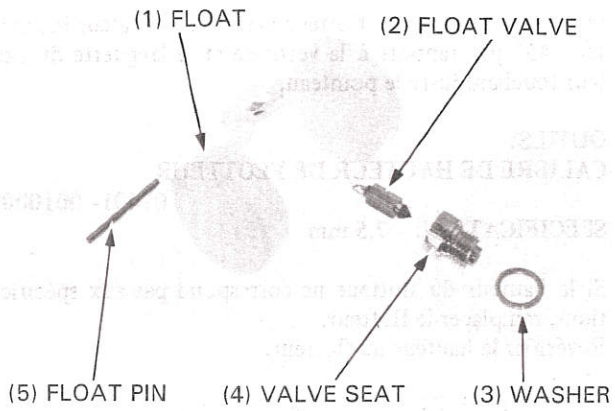
- *Damage to the pilot screw seat will occur if the pilot screw is tightened against the seat.*

Before removing the pilot screw, turn it in and carefully count the number of turns until it seats lightly.
Inspect the float valve seat for grooves, nicks, or deposits.
Clean all jets and passage with compressed air if necessary.



ASSEMBLY

Assemble the float chamber components in the reverse order of disassembly.

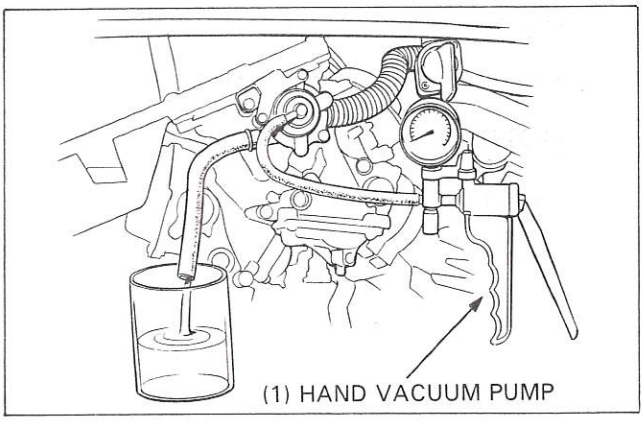


AUTOMATIC FUEL VALVE

WARNING

- ***Gasoline is flammable and is explosive under certain conditions. Do not smoke or allow flames or sparks near the equipment while draining fuel.***

Remove the left air chamber cover and air chamber.
Turn the fuel valve off.
Place the clean container under the fuel line.
Disconnect the fuel line at the carburetor.
Drain the remaining gasoline in the fuel valve and fuel line.
Turn the fuel valve on.
If gasoline does not flow out of the fuel line, the automatic fuel valve is functional.
If gasoline flows out, check the vacuum hose and the diaphragm.

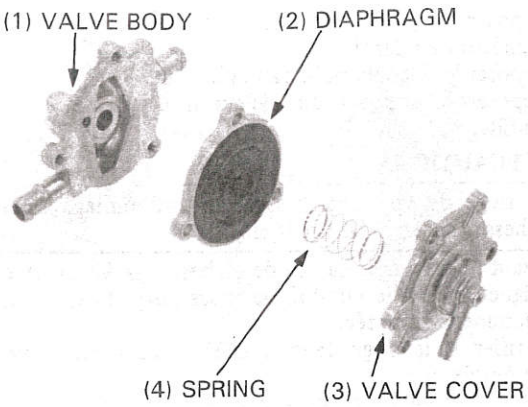


DIAPHRAGM INSPECTION

Perform the following inspections to check the automatic fuel valve operation.
Disconnect the vacuum hose from the No. 2 cylinder intake port and connect a hand vacuum pump to the vacuum hose.
Operate the vacuum pump.
Gasoline should flow out of the fuel line.
Remove the vacuum pump from the vacuum hose.
Gasoline should not flow out.
If the operation of the automatic fuel valve is defective, check the diaphragm and spring.

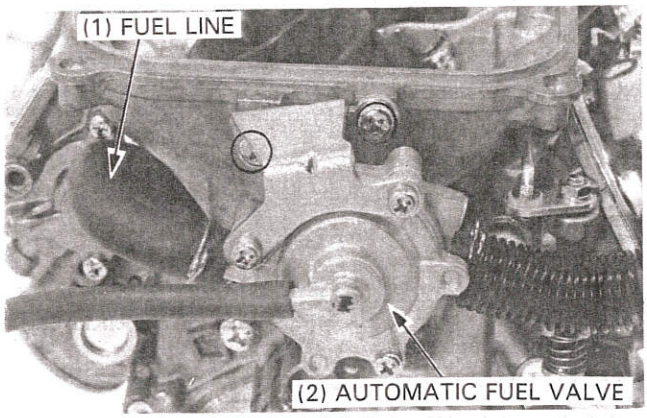
DISASSEMBLY

Remove the automatic fuel valve from the carburetor chamber.
Remove the automatic fuel valve cover and screws.
Check the diaphragm for deterioration and tears or other damage. Replace the defective parts as necessary.

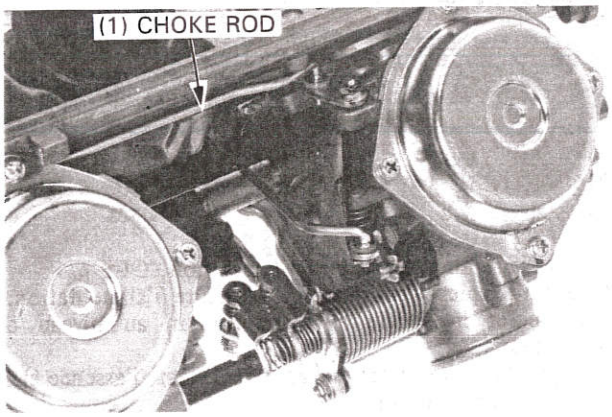


CARBURETOR SEPARATION

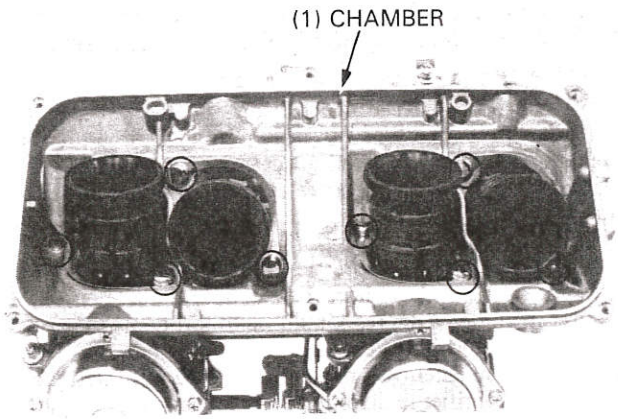
Remove the fuel line and vacuum hose from the carburetor, then remove the two screws and the automatic fuel valve.



Remove the nuts and washers from the choke lever end, and remove choke rods.



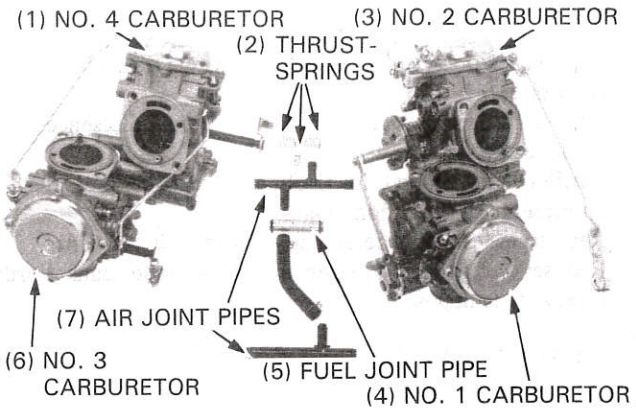
Remove the screws attaching the air chamber to the carburetors and separate the chamber and carburetors.



Carefully separate the No. 1 and No. 2 carburetors from the No. 3 and No. 4 carburetors.

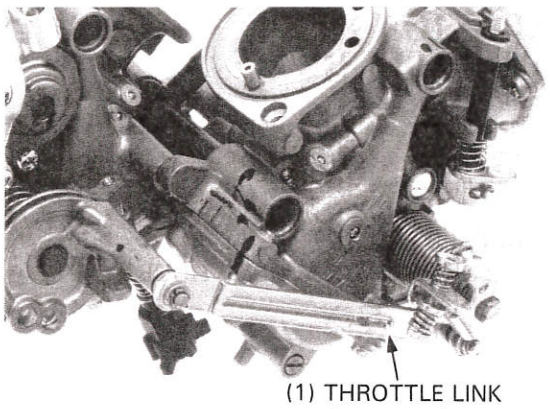
CAUTION

- *Separate the carburetors horizontally to prevent damage to the joint pipes.*

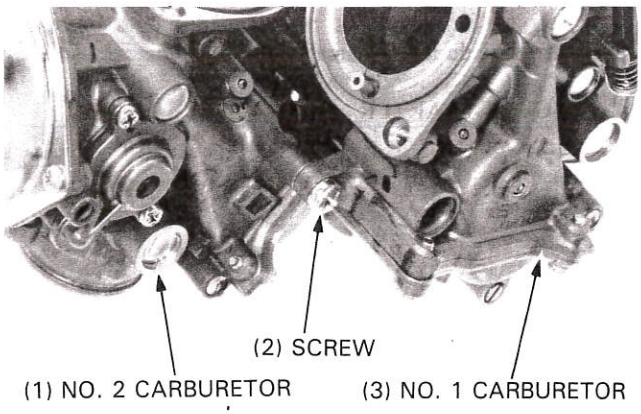


Remove the choke rod cotter pins and choke rod from the No. 1 and No. 2 carburetors.

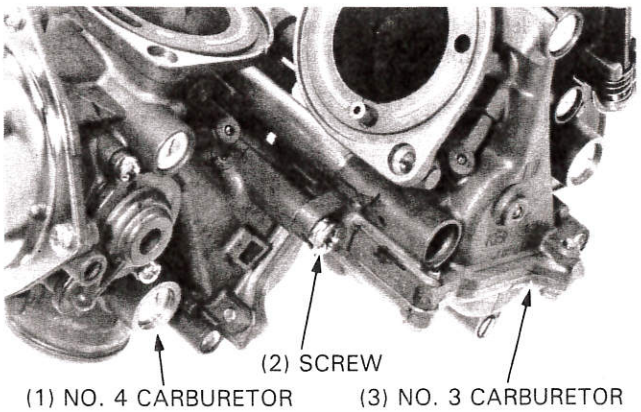
Disconnect the throttle link from the No. 1 and No. 2 carburetors by removing the cotter pins.



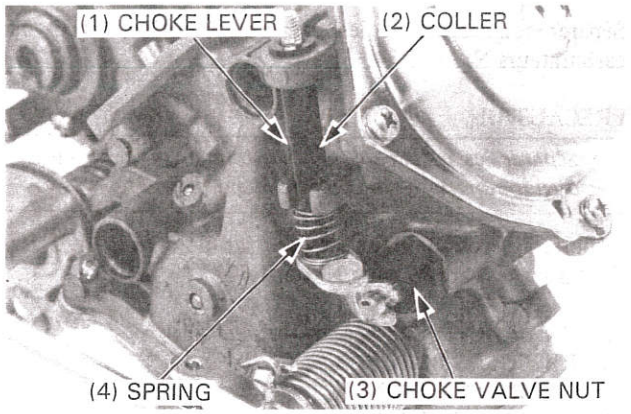
Remove the screw from the No. 1 carburetor.
Carefully separate the No. 1 and No. 2 carburetors.



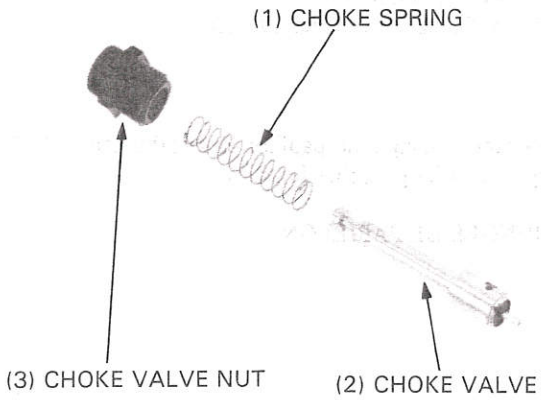
Remove the choke rod cotter pins and the choke rod from the No. 3 and No. 4 carburetors.
Remove the screw from the No. 4 carburetor.
Carefully separately the No. 3 and No. 4 carburetors.



Loose the choke valve nut, then remove the choke lever, spring and coller.
Remove the choke valve spring and valve.

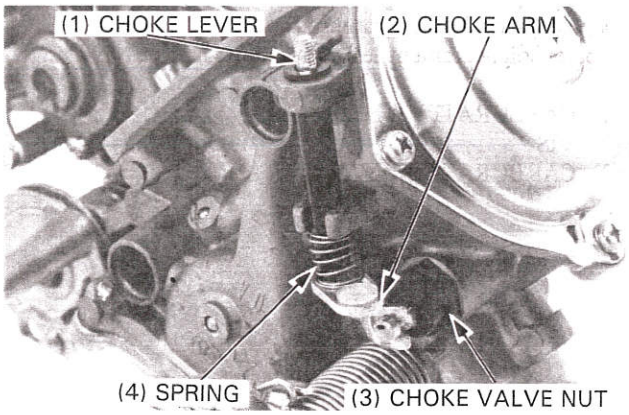


Check the choke valve and spring for nicks, grooves or other damage.



CARBURETOR ASSEMBLY

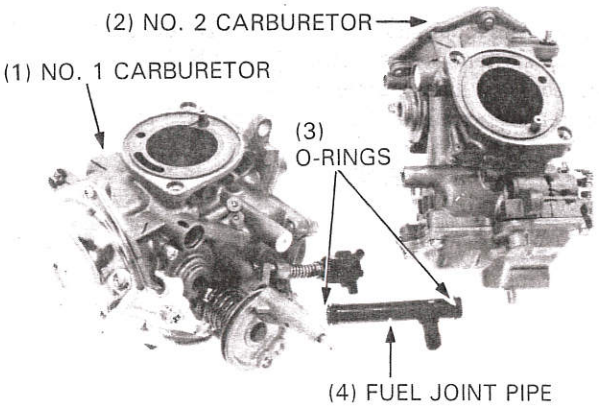
Install the choke valve, valve spring and nut and tighten the nut while hooking the choke arm onto the groove in the valve.
Install the choke lever.



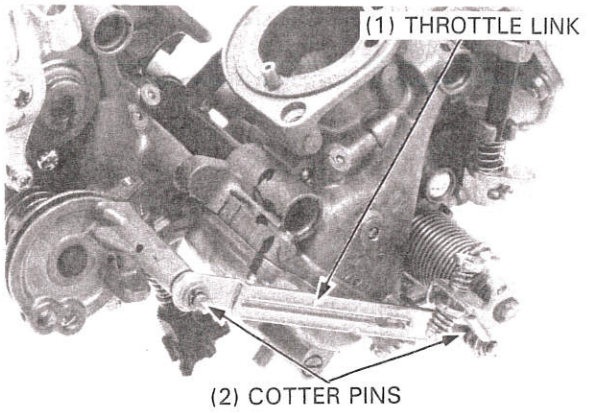
Coat new O-rings with oil and install them on the fuel joint pipe for No. 1 and No. 2 carburetors.
Install the fuel joint pipe to the No. 1 and No. 2 carburetors.
Install the screw loosely into the No. 1 carburetor.

NOTE

- Tighten the attaching screws after the air chamber has been installed.



Reconnect the throttle linkage between the No. 1 and No. 2 carburetors using new cotter pins.



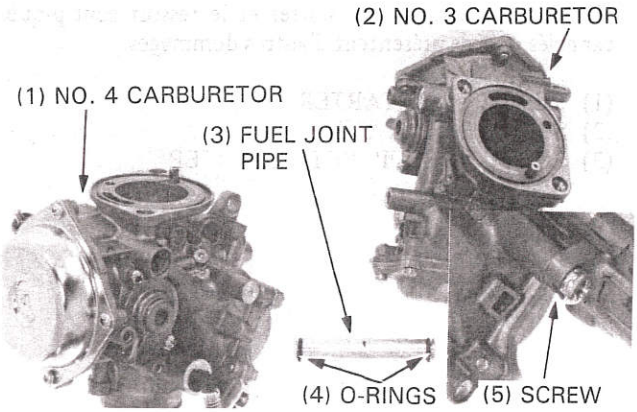
Coat the new O-rings with oil.
Install them on the fuel joint pipe for No. 3 and No. 4 carburetors.
Install the fuel joint pipe and the No. 3 and No. 4 carburetors.

Install the screw loosely into the No. 4 carburetor.

NOTE

- Tighten the attaching screw after the air chamber has been installed.

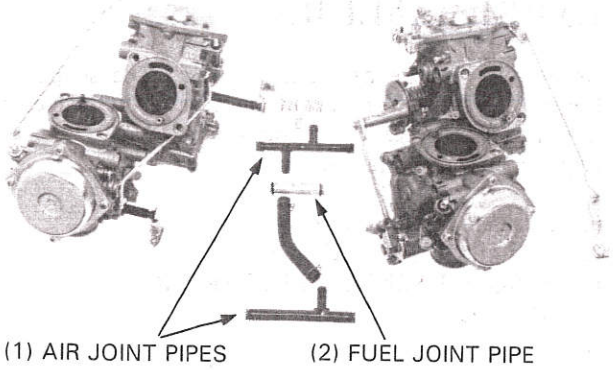
Install the choke rods using new cotter pins.



Coat new O-rings with oil and install them on the fuel and air joint pipes.
Assemble the No. 3 and No. 4 carburetors together with the air joint pipes.

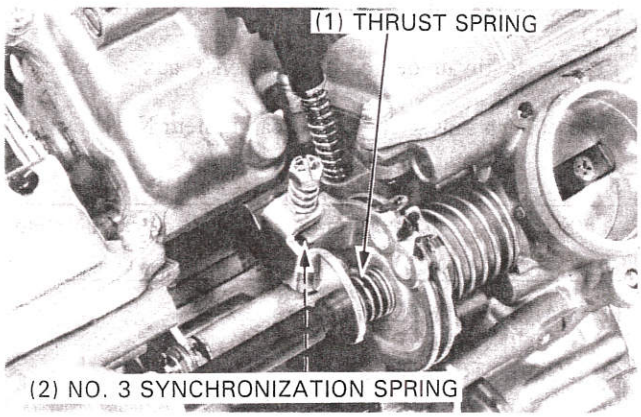
NOTE

- Be careful not to damage the O-rings during assembly.

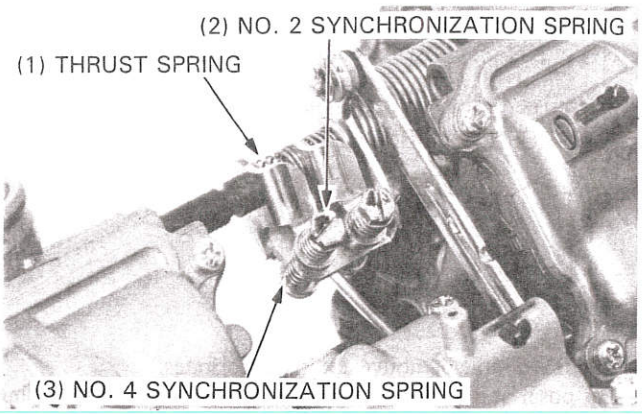


Loosen the synchronization adjusting screws until there is no tension.
Install the synchronization spring between the No. 2 and No. 4 carburetor throttle arms.

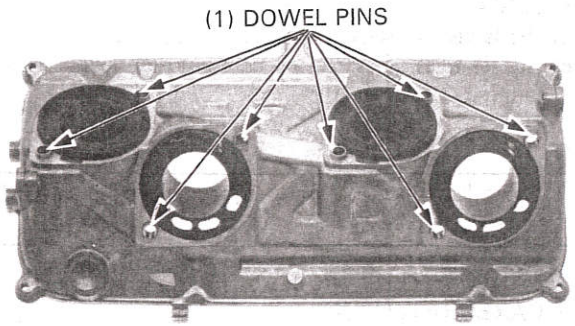
Install the thrust springs between the throttle valve shafts.



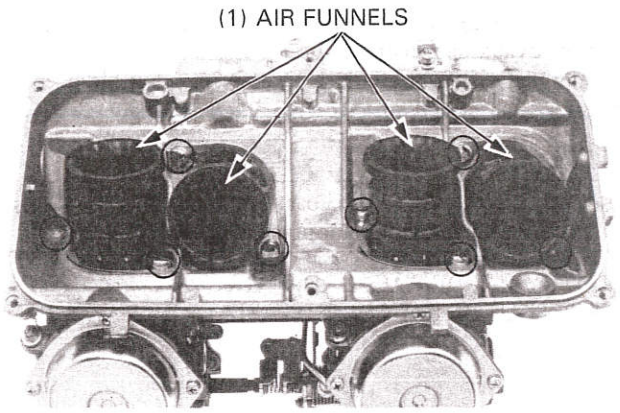
Install the synchronization springs between the No. 2 and No. 4 carburetor throttle arm, throttle link arm and the thrust springs between the throttle shafts.
Make sure the fuel joint and air joint pipes are securely installed.



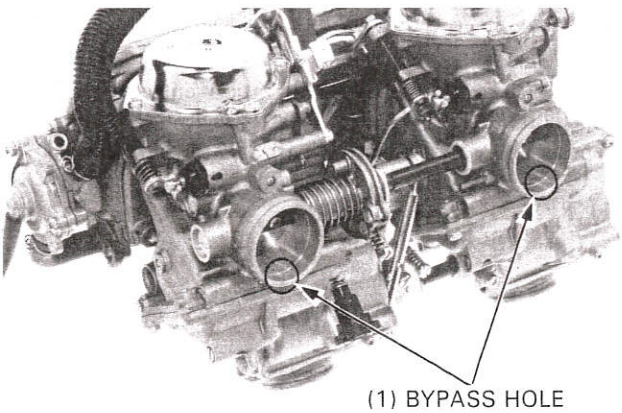
Make sure the air funnels and dowel pins are in place.



Place the air chamber over the carburetors, aligning the dowel pins with the carburetor holes.
Attach the air chamber to the carburetors with the eight screws.
Tighten the carburetor attaching (No. 1-to-No. 2 and No. 3-to-No. 4) screws.
Install the choke rods and lever, using the nuts and washers.
Connect the fuel lines to the fuel joint pipes, and install the automatic fuel valve.



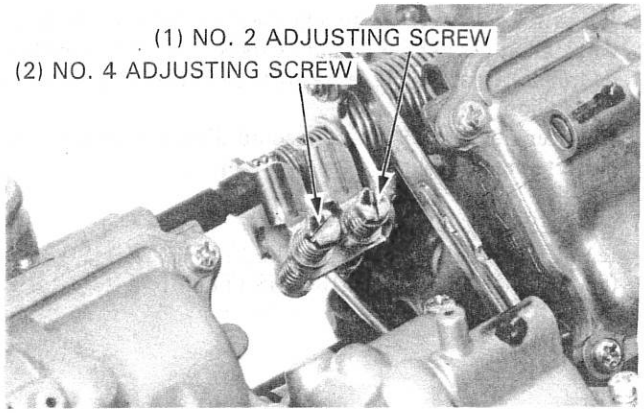
Turn the throttle stop screw to align the No. 1 throttle valve with the edge of the bypass hole.



Align each throttle valve with the bypass hole edge by turning the synchronization adjusting screws.
Inspect throttle operation as described below:
- Open the throttle slightly by pressing the throttle linkage, then release the throttle.
- Make sure that it returns smoothly.
- Make sure that there is no drag when opening and closing the throttle.

Make sure that choke valve operation is smooth by moving the choke linkage.

Close the choke valve by turning the choke linkage.
Release the choke linkage and make sure that it returns smoothly.



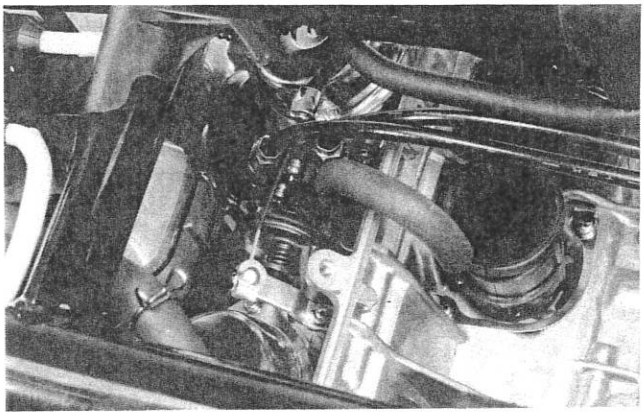
CARBURETOR INSTALLATION

Installation is essentially the reverse of removal.

NOTE

- Route the throttle and choke cables properly (page 1-9 to 1-10).

Perform the following inspections and adjustments:
- Throttle operation (page 3-4).
- Carburetor choke (page 3-5).
- Carburetor idle speed (page 3-10).
- Carburetor synchronization (page 3-9).

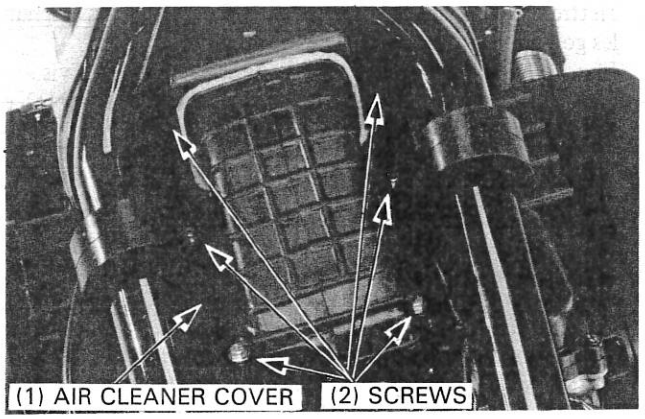


AIR CLEANER CASE

REMOVAL/INSTALLATION

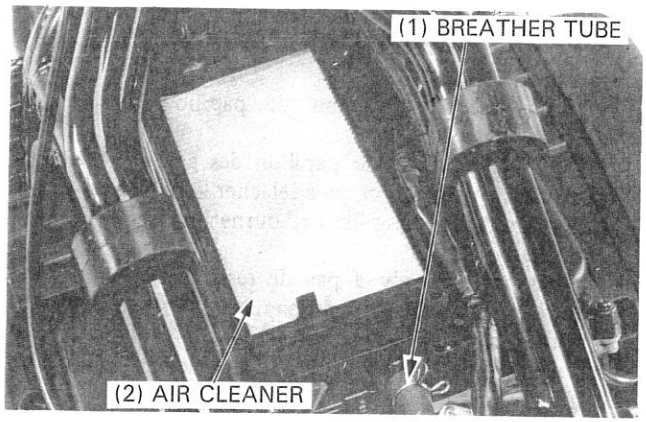
Remove the seats and fuel tank. (page 4-14).
Remove the frame cover.

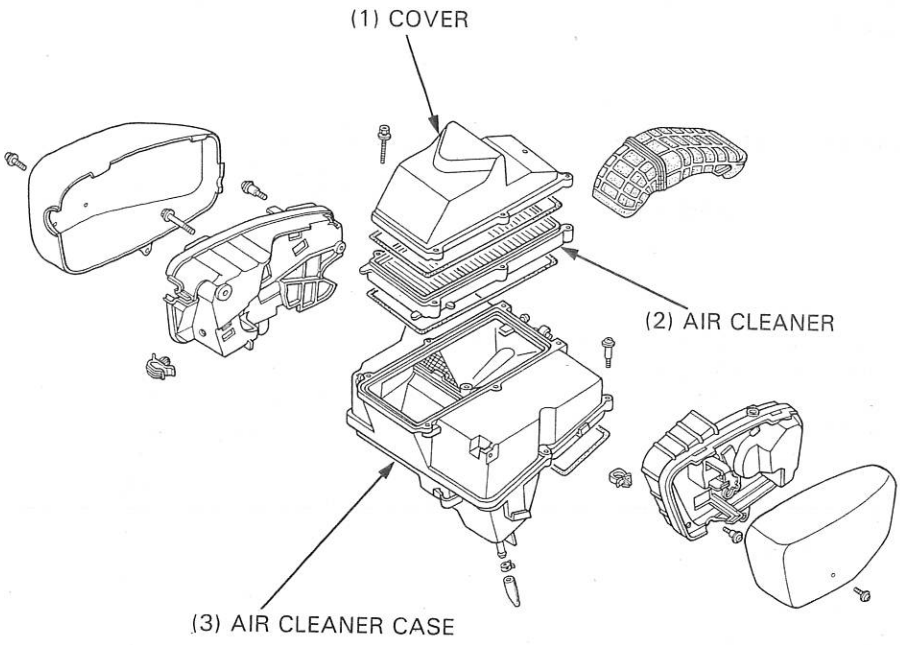
Remove the six attaching screws and air cleaner case covers.



Disconnect the breather tube from the air cleaner.
Remove the following:
- air cleaner element.
- air chamber covers and air chamber.
- air cleaner case.

Installation is the reverse order of removal.

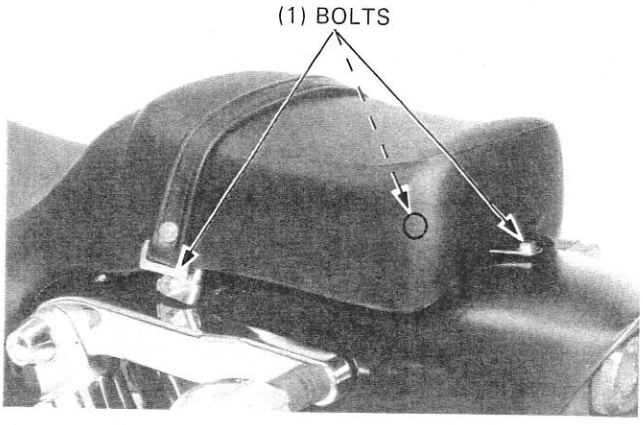




FUEL TANK

REMOVAL/INSTALLATION

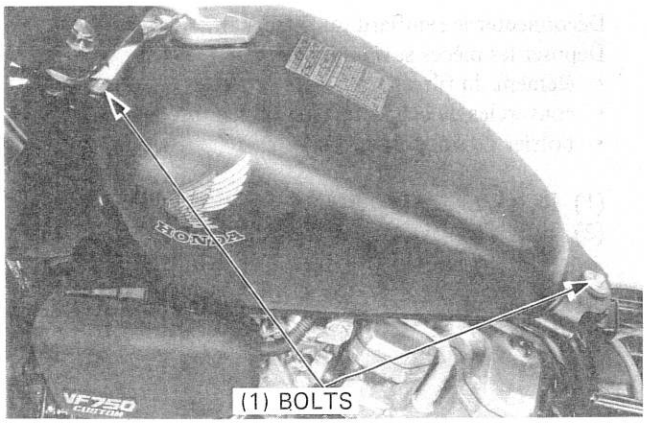
Remove the seat mounting bolts, and remove both seats.



WARNING

- *Do not allow flames or sparks near gasoline. Wipe up spilled gasoline at once.*

Turn the fuel valve "OFF" and disconnect the fuel line.
Remove the fuel tank mounting bolts, then remove the fuel tank.
Check that fuel flows freely from the fuel valve.



Remove the fuel valve and clean the fuel strainer if fuel flow is restricted.

Installation is the reverse order of removal.

CAUTION

- *Do not overtighten the fuel valve.*

After installation, check that there are no fuel leaks.